



DESCRIPTION

- a premium quality, pre-catalysed nitrocellulose lacquer for interior timber

PRINCIPAL CHARACTERISTICS

- excellent feel and appearance
- very good mar-resistance
- high build
- excellent abrasion resistance
- very good resistance to beverage alcohol, heat, and perspiration
- specifically formulated to protect high quality timber furniture and woodwork against the effects of general wear, scuffing, perspiration etc
- ideally suited for general timber finishing, such as wall panelling, cabinets etc.
- not recommended for kitchens or wet areas. Use Spectrothane or Acid Cat finishes for these areas

Note: We advise that you test this product to determine if it is suitable for your particular use.

COLOUR AND GLOSS

- clear, in a range of gloss levels (10, 30 and 50%)

BASIC DATA AT 25° C and 50% RELATIVE HUMIDITY

- dust free 15 minutes
- touch-dry 40 minutes
- recoat 2-3 hours
- sandable 1 hour
- practical spreading rate 9m²/L
- shelf life (cool, dry place) at least 12 months in unopened container

SURFACE PREPARATION

- fill holes and minor imperfections with WattyI Full Stop Timber Putty
- sand smooth with 180-240 grade fre-cut paper, and remove all sanding dust
- if required, stain the surface using WattyI Craftsman® Dye Stain Fast, Slow or Craftsman Pigmented Stain
- may be used as a self-sealer, or for easier sanding, use over Hiseal F.S., Rediseal or Furniseal . Do not use a stearate-based sealer, as whitening of the top-coat may occur

INSTRUCTIONS FOR USE

- agitate contents thoroughly with flat-bladed stirrer before and during use
 - apply two or preferably three coats
 - may be re-coated immediately after the first coat has become dust free, but better hold-out is obtained if re-coating is left for two-three hours
- Note:** Care should be taken not to apply excessive builds in one application, otherwise surface defects may occur.
- Warning:** Excessive builds on timber can lead to stress-cracking as the timber adjusts to its new conditions of temperature and moisture content. The recommended maximum total build is 150 microns (dry film) for the total system.
- for recommendations outside those contained in this data sheet, refer to WattyI



APPLICATION

- **CONVENTIONAL SPRAY**
 - recommended thinner Industrial Universal Thinner
 - volume of thinner up to 10%
 - fluid nozzle 1.5 - 2.0 mm
 - pressure to the gun..... 250 - 350 kPa (30 - 50 psi)

- **AIR-ASSISTED AIRLESS SPRAY**
 - recommended thinner Industrial Universal Thinner
 - volume of thinner up to 5%
 - fluid nozzle 0.23 - 0.28 mm (0.009- 0.11inch)
 - pump ratio 12 - 20 : 1
 - pump pressure 7 - 10 MPa (1000 - 1500 psi)

- **HVLP CONVENTIONAL**
 - recommended thinner Industrial Universal Thinner
 - volume of thinner up to 5%
 - fluid nozzle 1.5 - 2.0 mm
 - pressure to the gun..... 250 - 350 kPa (30 - 50 psi)
 - pressure to air cap 70 kPa (10 psi)

- **CLEANING SOLVENT** Industrial Universal Thinner

- **Note:** in warmer ambient conditions, T206 Retarder may be substituted or blended with Industrial Universal Thinner

SAFETY PRECAUTIONS

- flammable. Avoid contact with heat and naked flame
- avoid contact with skin and eyes
- use gloves, mask and goggles during application
- provide adequate ventilation when using in confined spaces
- this product is intended for use in industrial situations by professional applicators in accordance with the advice given on this sheet. All work involving the use and application of this product should be carried out in compliance with all relevant Health, Safety & Environmental standards and regulations and must not be used without reference to the Material Safety Data Sheet (MSDS)

PACKAGING

4 litres, 20 litres, 200 litres

For the most up to date information contact Wattyl Customer Service Hotline or visit the Wattyl Website.

	Australia	New Zealand
CUSTOMER SERVICE HOTLINE	132 101	0800 735 551
WEBSITE	http://www.wattyl.com.au	http://www.wattyl.co.nz

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WATTYL AUSTRALIA PTY LTD (ABN 40 000 035 914)