



DESCRIPTION

- a clear coating to prevent tarnish on copper, brass and similar alloys

PRINCIPAL CHARACTERISTICS

- provides protection against oxidation on brass, copper, and copper-alloys
- suitable for interior and exterior use
- non-yellowing formulation
- suitable for use on plaques, ornaments, door knobs, light fittings etc.

Note: We advise that you test this product to determine if it is suitable for your particular use.

COLOUR AND GLOSS

- clear, full gloss

BASIC DATA AT 25°C and 50% RELATIVE HUMIDITY

- vehicle type acrylic
- typical film thickness 15 microns (dry), 140 microns (wet), (interior use)
25 microns (dry), 250 microns (wet), (exterior use)
- solids content approx. 10% by volume
- theoretical spreading rate 6.6 m²/L for 15 microns dry
- touch dry after 10 minutes
- dry to handle 30 minutes
- hard dry 24 hours
- recoat time minimum 24 hours
- shelf life (cool, dry place) at least 12 months in unopened container

RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURE

- brass, copper, and similar alloys; surface must be free from polishes, cleaning agents etc, remove by thorough degreasing, remove all stains using a light abrasive pad, clean with a lint-free cloth
- commercial cleaners, or steel wool, should not be used
- do not handle the surface again before application of Watty! Incralac
- substrate temperature should be at least 3°C above dew point
- relative humidity should not exceed 85%

INSTRUCTIONS FOR USE

- stir thoroughly with a flat-bladed or mechanical stirrer before, and during use
- paint temperature must be above 15°C
- adequate ventilation must be continuously maintained during application and curing
- for recommendations outside those contained in this data sheet, refer to Watty!
- for interior applications, apply two coats wet on wet, for exterior applications apply three coats wet on wet, leave 30 minutes flash off between each coat



APPLICATION

- **AIR SPRAY**
 - recommended thinner Thinner T2
 - volume of thinner up to 25%
 - nozzle orifice..... 1.5 - 1.8mm
 - nozzle pressure 350 - 450 kPa (50-60 psi)

- **CLEANING SOLVENT** Thinner T2

SAFETY PRECAUTIONS

- flammable. Avoid contact with heat and naked flame
- avoid contact with skin and eyes
- use gloves, mask and goggles during application
- provide adequate ventilation when using in confined spaces
- this product is intended for use in industrial situations by professional applicators in accordance with the advice given on this sheet. All work involving the use and application of this product should be carried out in compliance with all relevant Health, Safety & Environmental standards and regulations and must not be used without reference to the Material Safety Data Sheet (MSDS)

PACKAGING

4 litres, aerosol (Wattyl Clear Lacquer Finish) also available

For the most up to date information contact Wattyl Customer Service Hotline or visit the Wattyl Website.

	Australia	New Zealand
CUSTOMER SERVICE HOTLINE	132 101	0800 735 551
WEBSITE	http://www.wattyl.com.au	http://www.wattyl.co.nz

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WATTYL AUSTRALIA PTY LTD (ABN 40 000 035 914)