



**DESCRIPTION**

- a premium quality, pigmented, pre-catalysed, nitrocellulose lacquer for interior timber surfaces

**PRINCIPAL CHARACTERISTICS**

- fast curing time
- very good durability
- rapid overcoating properties
- very good water and alcohol resistance
- designed for factory application to furniture and other timber surfaces requiring an economic yet quality finish
- ideal for kitchen, nursery and bedroom furniture, cabinets etc

Note: We advise that you test this product to determine if it is suitable for your particular use.

**COLOUR AND GLOSS**

- colour - white, full colour offer available through the Ultratint<sup>®</sup> tinting system, full gloss and satin

**BASIC DATA AT 25° C and 50% RELATIVE HUMIDITY**

- dust free ..... 15 minutes
- touch-dry ..... 40 minutes
- sandable ..... 1 hour
- recoat ..... 3-4 hours
- practical spreading rate ..... 8-10m<sup>2</sup>/L
- shelf life (cool, dry place) ..... at least 12 months in unopened container

**SURFACE PREPARATION**

- all surfaces must be free from wax, silicone, oil and other contaminants
- fill holes and minor imperfections with WattyI Full Stop Timber Putty
- sand smooth with 180-240 grade fre-cut paper, and remove all sanding dust
- if required, fill grains with Woodgrain Filler
- may be used as a self-sealer, or for easier sanding, use over Unicoat

**INSTRUCTIONS FOR USE**

- agitate contents thoroughly with flat-bladed stirrer before and during use
- apply 1-2 coats by spray
- may be recoated immediately after the first coat has become dust-free but better hold-out is obtained if re-coating is left for two-three hours
- **Do not** re-coat with nitrocellulose lacquers  
Note: Care should be taken not to apply excessive builds in one application, otherwise surface defects may occur.  
Warning: Excessive builds on timber can lead to stress-cracking as the timber adjusts to its new conditions of temperature and moisture content. The recommended maximum total build is 150 microns (dry film) for the total system.
- for recommendations outside those contained in this data sheet, refer to WattyI



**APPLICATION**

- **CONVENTIONAL SPRAY**
  - recommended thinner ..... Industrial Universal Thinner
  - volume of thinner ..... up to 10%
  - fluid nozzle ..... 1.5 - 2.0 mm
  - pressure to the gun..... 250 - 350 kPa (30 - 50 psi)
  
- **AIR-ASSISTED AIRLESS SPRAY**
  - recommended thinner ..... Industrial Universal Thinner
  - volume of thinner ..... up to 5%
  - fluid nozzle ..... 0.23 - 0.28 mm (0.009- 0.11inch)
  - pump ratio ..... 12 - 20 : 1
  - pump pressure ..... 7 - 10 MPa (1000 - 1500 psi)
  
- **HVLP CONVENTIONAL**
  - recommended thinner ..... Industrial Universal Thinner
  - volume of thinner ..... up to 5%
  - fluid nozzle ..... 1.5 - 2.0 mm
  - pressure to the gun..... 250 - 350 kPa (30 - 50 psi)
  - pressure to air cap ..... 70 kPa (10 psi)
  
- **CLEANING SOLVENT** ..... Industrial Universal Thinner
  
- **Note:** in warmer ambient conditions, T206 Retarder may be substituted or blended with Industrial Universal Thinner

**SAFETY PRECAUTIONS**

- flammable. Avoid contact with heat and naked flame
- avoid contact with skin and eyes
- use gloves, mask and goggles during application
- provide adequate ventilation when using in confined spaces
- this product is intended for use in industrial situations by professional applicators in accordance with the advice given on this sheet. All work involving the use and application of this product should be carried out in compliance with all relevant Health, Safety & Environmental standards and regulations and must not be used without reference to the Material Safety Data Sheet (MSDS)

**PACKAGING**

20 litres

For the most up to date information contact Wattyl Customer Service Hotline or visit the Wattyl Website.

	<b>Australia</b>	<b>New Zealand</b>
<b>CUSTOMER SERVICE HOTLINE</b>	<b>132 101</b>	<b>0800 735 551</b>
<b>WEBSITE</b>	<a href="http://www.wattyl.com.au">http://www.wattyl.com.au</a>	<a href="http://www.wattyl.co.nz">http://www.wattyl.co.nz</a>

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